

THE POWER CURVE™



Paramount
Roll & Forming:
**The Power to
Curve America!**

Profile of a
**Steel Bending
Leader**

Hablamos
Español!

**Sharp Curves
Ahead!**

The Impressive
Capabilities of
Today's Steel
Bending Companies

Design Wonders
Innovative
Steel Bending
Projects



Profile of a Steel Bending Leader

Paramount Roll & Forming: Metal Rolling Pioneer

Founded in 1963 as one of Southern California's original metal plate rolling and bending companies, the company quickly earned a reputation for providing outstanding quality, dependability and customer service and gradually expanded its capabilities to include rolling, bending and forming beams, as well as bending pipes and angles.

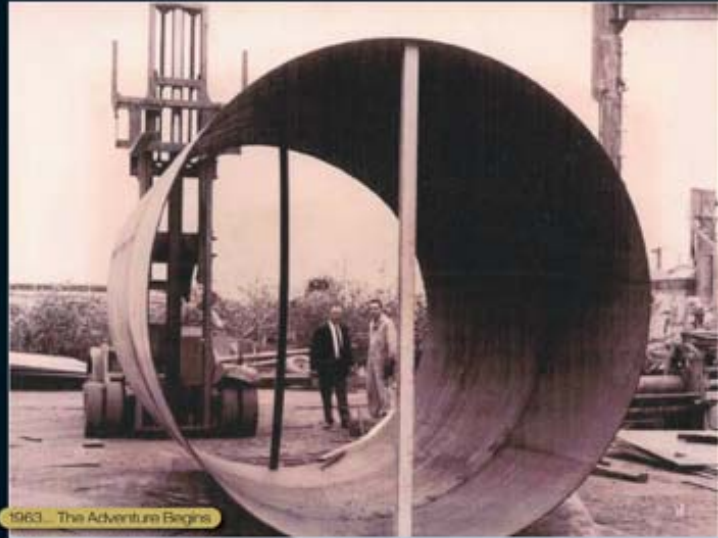
Heavy and Industrial

As an industry pioneer, Paramount Roll & Forming has been providing structural steel and plate rolling, forming and bending services for over 45 years. Paramount can handle even the heaviest industrial jobs. Some of the company's largest clients include those in the following sectors:

- Aerospace
- Architecture
- Industrial,
- Transportation
- Military
- Commercial

Structural Curves

Since expanding its capabilities to include fabrication, Paramount has become a true one-stop-shop for any type of steel bending project and specializes in these structural curve applications:



1963... The Adventure Begins

- Spiral staircases
- Railings
- Military parts (land, sea and air applications)
- Cyclones for the recycling industry

Paramount also produces a host of other metal products for:

- Hospitals,
- Schools
- Prison systems
- General contracting
- Residential and commercial construction

It is little wonder that a growing number of companies throughout the United States and abroad rely on Paramount Roll to provide solutions for all of their steel bending needs.



NASA F-18 Hornet



Curved Staircase

Hablamos Español!

"Hablamos Español", asserts Paramount Roll's Kenny Moscrip. "We are proud to count many Latin American companies among our clients and we are happy to serve them in their native tongue".



Sharp Curves Ahead!

Their state of the art equipment and techniques they've developed over four and a half decades in the business enable Paramount to meet even the most exacting specifications of discerning clients in the aerospace, architectural, industrial, transportation, military and commercial sectors – and at some of the most competitive prices in the industry.

**Stong as steel,
as flexible
as you can imagine**

Some examples of Paramount's exceptional bending and rolling capabilities include:

- Pipe Bending
up to 10 inches SCH 80
- Angle rolling up to 10
inch x 10 inch x 1 inch
- Beam bending
up to 44 inches
- Tube rolling up to
18 x 18 inches
- Rectangular and square
tube bending

That's why so many clients choose Paramount Roll & Forming for all their metal bending and rolling needs.

The professionals at Paramount Roll & Forming are always happy to answer questions regarding any metal bending, rolling or forming project. They can be reached at 888-400-3883 or 562-944-6151.

The Impressive Capabilities of Today's Steel Bending Companies

Thanks to new technology and state of the art equipment, steel bending companies throughout the United States are now able to bend thicker tubes, sharper angles and stronger parts.

But while there are many qualified steel bending companies throughout the U.S., few can match Paramount Roll and Forming's combination of quality, service and price.



Building a stronger America

– one curved beam at a time.



Armored Vehicles



A-300 Jet Engine Covers



Ship Building



Campus Architecture



San Diego Dome



Sea World Dome



Torrance Medical Center Parking



Retail Entrance



30 x 108 Beams for Reno International Airport



Architecture in Harmony



Building America



Hummer Dealership



Metro Station Shelter



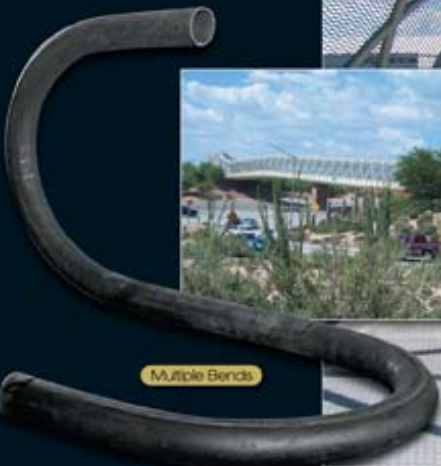
Modern Design



Legacy Inn Suites Staircase



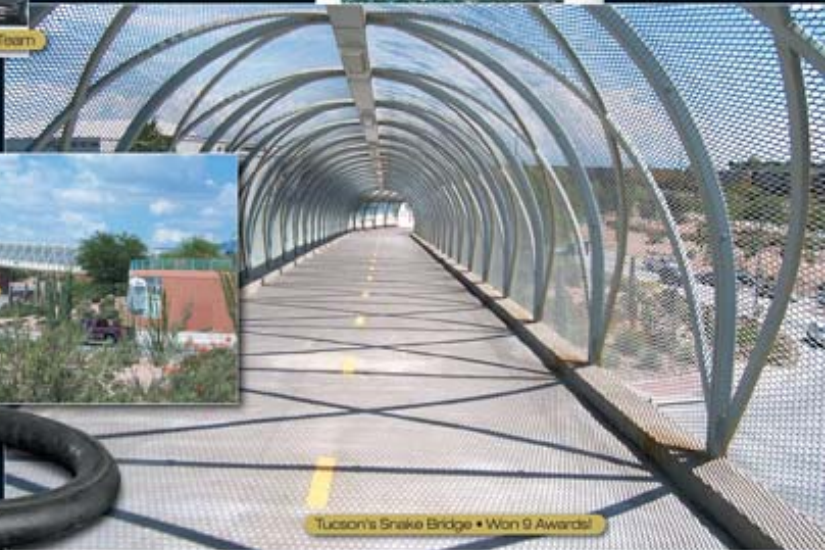
The Team



Multiple Bends



Tucson's Snake Bridge • Won 9 Awards!



Design Wonders

– Innovative steel bending projects



The Big Sweep in Denver



Portable Silo



Cyclone



Making Waves on Rooftops



Utilitarian Objects

Selecting a steel bending company

There are several key criteria to consider when selecting a steel bending company for your next project:

✓ Cost

Will the company help you find the most efficient and least expensive solution for your project?

✓ Capacity

Does the company have the capacity and capability to bend and roll steel within accepted tolerances and desired radius? Can it produce orders of any size?

✓ Quality

Does the company produce quality products supported by solid documentation and a well-developed processing system? Does it have stringent operator training programs in place?

✓ Customer Service

Does the company have experienced personnel to guide you through the order process from concept to delivery and ensure that every project meets your expectations?

✓ Customer Satisfaction

Does the company make your projects right the first time and does it stand behind its products?



Capabilities

For projects that require metal bending, forming or rolling, think **Paramount Roll & Forming** first!

Our Capabilities

- 44" – 3" I Beam Hard or Easy Way
- 24 – 3" Channel Hard, Flanges In or Flanges Out
- 18 – 2" Square Tube Squared or Diamond Way
- 20 x 12 – 1 x 2" Rect Tube Hard or Easy Way
- 36" – 1" Pipe
- 10 x 10 – 1 x 1" Leg In or Leg Out
- 4 x 12 – ¼ x 1" Flat Bar Hard or Easy Way
- 10 gage x 6' 2 1/2 x 12' 6"

Paramount can also roll spiral stair stringers. Our stringer roll has an extra large opening, allowing it to fit even the largest cross sections.



BENDING TERMS

SECTION	
Easy Way Angles Leg Out	
Hard Way Angles Leg In	
Flat Bar the Hard Way	
Flat Bar the Easy Way	
Square Bar	
Beam the Easy Way	
Beam the Hard Way	
Hard Way Channel Flange In	
Easy Way Channel Flange Out	
Channel the "Hard Hard" Way	
Tee Stem In	
Tee Stem Out	
Tee Stem Up	
Angle Heel In	
Angle Heel Out	
Square & Rectangular Tube	
Round Tube & Pipe	
Round Bar	
Round Ball In	
Round Ball Out	
Round Ball Up	

Paramount Roll:
**The one-stop-shop
for all your
steel bending
needs!**

Superior capabilities
Outstanding service
Award-winning designs
Strongest structural steel
Fabrication, bending, rolling
and forming for any application

*Paramount Roll:
The Power
to Curve America!*

Paramount Roll:
**¡Un solo lugar
para todas sus
necesidades de
doblar acero!**

Capacidad extraordinaria
Servicio excepcional
Diseños premiados
El más fuerte acero estructural
Manufactura, doblado, rolado
y formado para cualquier aplicación

*Paramount Roll:
¡El poder del curvado
para toda América!*



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36" I beam 100' radius rolled the easy way



La Sierra University spiral staircase



Reno International Airport



Cyclone with stall